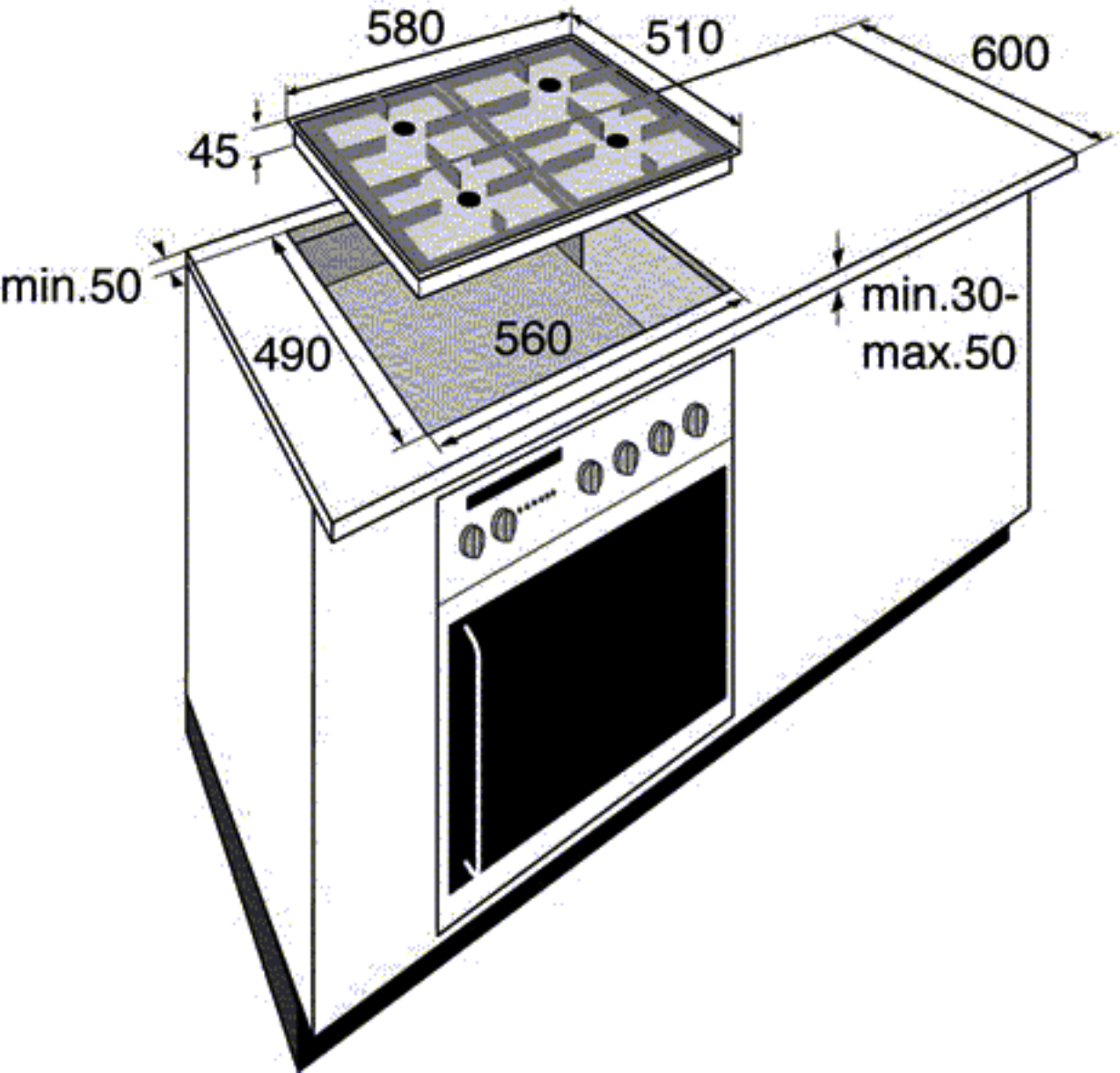
580
510
600
45
min.50
490
560
min.30-
max.50